## Trig-Tek ${ }^{\text {TM }}$

## 203M

## Charge Amplifier User Manual

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## FOR YOUR SAFETY

Before undertaking any troubleshooting, maintenance or exploratory procedure, read carefully the WARNINGS and CAUTION notices.


This equipment contains voltage hazardous to human life and safety, and is capable of inflicting personal injury.


If this instrument is to be powered from the AC line (mains) through an autotransformer, ensure the common connector is connected to the neutral (earth pole) of the power supply.


Before operating the unit, ensure the conductor (green wire) is connected to the ground (earth) conductor of the power outlet. Do not use a two-conductor extension cord or a three-prong/two-prong adapter. This will defeat the protective feature of the third conductor in the power cord.


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RADOACTIVE FILLDS
Maintenance and calibration procedures sometimes call for operation of the unit with power applied and protective covers removed. Read the procedures and heed warnings to avoid "live" circuit points.

Before operating this instrument:

1. Ensure the proper fuse is in place for the power source to operate.
2. Ensure all other devices connected to or in proximity to this instrument are properly grounded or connected to the protective third-wire earth ground.

If the instrument:

- fails to operate satisfactorily
- $\quad$ shows visible damage
- has been stored under unfavorable conditions
- has sustained stress

Do not operate until performance is checked by qualified personnel.

## Table of Contents

Chapter 1 ..... 1-1
Introduction ..... 1-1
System Description ..... 1-2
General ..... 1-2
System Specifications ..... 1-3
Input ..... 1-3
Acceleration Outputs (NOR and AUX) ..... 1-4
Velocity Output ..... 1-4
Displacement Output ..... 1-5
DC Output ..... 1-5
Controls ..... 1-6
Indicators ..... 1-7
Power ..... 1-7
Size ..... 1-7
Chapter 2 ..... 2-1
Operation ..... 2-1
Input Switch ..... 2-1
Digital Panel Meter ..... 2-1
Units Switch ..... 2-1
METER RANGE Switch ..... 2-2
Sensitivity (RANGE) 1-11 or 10-110 Switch ..... 2-2
SENSITIVITY Control ..... 2-2
SE-DIFF Switch. ..... 2-2
OPER-CAL Switch ..... 2-2
MV/g Output Switch ..... 2-3
LP FILTER Switch ..... 2-3
HOLD Circuit. ..... 2-3
ALARM Circuit ..... 2-3
RMS-PEAK Switch ..... 2-4
Chapter 3 ..... 3-1
Performance Test. ..... 3-1
Test Equipment ..... 3-1
Performance Test Procedure ..... 3-1
Control Settings ..... 3-2
Chapter 4 ..... 4-1
Calibration Procedure ..... 4-1
Test Equipment ..... 4-1
Switch Settings ..... 4-1
Charge Converter and Displacement Adjust ..... 4-2
DVM Adjustments ..... 4-2
Calibrator Adjustments ..... 4-3

## List of Figures

Figure 1-1, 203M Charge Amplifier ............................................................................................... 1-2

Figure 4-1, 203M Adjustment Locations ........................................................................................ 4-3
Figure 4-2, DVM Adjustment Resistor R1 ......................................................................................4-4

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## DOCUMENT CHANGE HISTORY

| Revision | Date | Description of Change |
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| A | $06 / 14 / 2011$ | Document Control release |
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## Chapter 1 <br> Introduction

The 203M Charge Amplifier (Figure 1-1) is a versatile charge amplifier covering the frequency range from 5 Hz to $30,000 \mathrm{~Hz}$. It will accommodate sensors with sensitivities varying from 1 to $110 \mathrm{pC} / \mathrm{g}$ or $\mathrm{mV} / \mathrm{g}$ and provides an output of either $10 \mathrm{mV} / \mathrm{g}$ or $100 \mathrm{mV} / \mathrm{g}$ with selectable Peak or RMS indication.

A double integration process provides velocity and displacement outputs. A CALOPER switch connects the charge amplifier input to either the calibrate signal or to the normal input.

Three standard low pass filters with cutoff frequencies of 3,10 , or 30 kHz , other cutoffs can be supplied at the time of order.
The unit will operate with high temperature accelerometers where pyroelectric effects may be encountered and will function with 1 MegOhm or greater shunt input resistance. The unit has an alarm circuit to alert if preset levels are exceeded and a relay contact closure is provided.
The Charge Amplifiers are packaged in a plug-in module. Up to six modules will plug into a standard 19 -inch cabinet space, seven inches high, or in a single module cabinet.

Features include:

- $\quad \mathrm{pC} / \mathrm{g}$ or $\mathrm{mV} / \mathrm{g}$
- Accel, Vel, Displ
- 1 to 110 pC or mVg
- DVM Indictor
- Alarm
- Level Hold
- Built-in Calibrator


Figure 1-1, 203M Charge Amplifier

## System Description

## General

The 203 M is a versatile charge amplifier covering the frequency range from 5 Hz to $30,000 \mathrm{~Hz}$. It will accept inputs with sensitivities varying from 1 to 110 mV or $\mathrm{pC} / \mathrm{g}$ and provides an output of either $10 \mathrm{mV} / \mathrm{g}$ or $100 \mathrm{mV} / \mathrm{g}$ with selectable peak or RMS indication. It also integrates the input signal to provide velocity and displacement outputs with sensitivities of $10 \mathrm{mV} / \mathrm{unit}$.

The charge sensitivity control is continuously variable from 1 to 11 with an additional X10 Switch to allow operating with pickups having sensitivities from 1 to 110 mV or $\mathrm{pC} / \mathrm{g}$.

A toggle switch permits selection of either $10 \mathrm{mV} / \mathrm{g}$ or $100 \mathrm{mV} / \mathrm{g}$ output sensitivity. A CAL-OPER switch connects the charge amplifier input to either internal calibrator signal or to the normal input.

A front panel filter switch selects three low pass filter cutoff frequencies of 3, 10, or 30 kHz marked LOW, MEDIUM, or HIGH.

The unit will operate with high temperature accelerometers where pyroelectric effects may be encountered. It will function with 1 MegOhm or great shunt input resistance.

The unit has an alarm circuit to alert if preset levels are exceeded. The Charge Amplifiers are packaged in a plug-in module. Up to six modules will plug into a standard 19-inch rack space, seven inches high.

## System Specifications

## Input

| Connector | BNC. |
| :--- | :--- |
| Charge Sensitivity | 1 to 110 mV or pC/g (provided with two <br> selectable ranges), 1-11 and $10-110 \mathrm{mV}$ or <br> pC/g with continuous adjustment for each. |
| Frequency Response | $\pm 3 \%$ from 5 Hz to $30,000 \mathrm{~Hz}$ referred to 100 <br> Hz. |
| Overload Recovery | 10.000 pC or less, 1 ms half sine input <br> pulse will cause no effect at the output, <br> except clipping. |
| Amplitude <br> (Stability vs. Input capacity) | Less than $0.1 \%$ change per 1000 pF. |
| Amplitude <br> (Stability Temperature) | Less than $3 \%$ change from $30^{\circ}$ to $130^{\circ} \mathrm{F}$. |
| Shunt Resistance | Will operate with any input impedance <br> above 100k Ohms. |
| Filtering | 12dB per octave roll off with 3dB cutoffs <br> selectable for $3 \mathrm{kHz}, 10 \mathrm{kHz}$, and 30 kHz. <br> (Other cutoff frequency supplied on <br> request) |

## Acceleration Outputs (NOR and AUX)

| Voltage (Max) | 10 Volts RMS. |
| :--- | :--- |
| Sensitivity | $10 \mathrm{mV} / \mathrm{g}$ or $100 \mathrm{mV} / \mathrm{g}$. |
| Impedance | Less than 50 Ohms. (NOR $10 \mathrm{~mA} \mathrm{max;}$ <br> AUX 10 mA max. |
| Amplitude Linearity | $\pm 1 \%$ of best straight line approximation of <br> output vs. input amplitude. |
| Amplitude Accuracy | $\pm 2 \%$ of reading $\pm 1 \%$ of FS in series with <br> selected Low Pass Filter. |
| Noise | O.05 pC maximum with $1.0 \mathrm{pC} / \mathrm{g}$ sensitivity. <br> Noise increases 0.007g/1000 pF of <br> additional capacity at the input. |
| Harmonic Distortion | Less than $1 \%$. |
| DC Offsst | Less than 5 millivolts. |

## Velocity Output

| Voltage Max | 10 Volt RMS. |
| :--- | :--- |
| Sensitivity | $10 \mathrm{mV} / \mathrm{in} / \mathrm{sec}$. |
| Impedance | Less than 50 Ohms (10 mA max). |
| Frequency Response | $\pm 3 \% 5 \mathrm{~Hz}$ to 30000 Hz of a -6dB/oct slope, <br> in series with selected input Low Pass <br> Filter. |
| Dynamic Range | 46 dB below full scale. |
| DC Offset | Less than 5 millivolts. |

## Displacement Output

| Level | $0-10$ Volts RMS. |
| :--- | :--- |
| Impedance | Less than 50 Ohms (20 mA max) |
| Sensitivity | $10 \mathrm{mV} /$ mil DA. |
| Amplitude Accuracy | $\pm 5 \%$ of reading $\pm 0.5 \% \mathrm{FS}$. |
| Frequency Response | $\pm 3 \% 10 \mathrm{~Hz}$ to 10000 Hz of a -12dB slope. <br> $\pm 5 \%$ for 5 Hz to 3000 Hz of a -12dB slope <br> in series with the selected Low Pass Filter. |
| Dynamic Range | 36 dB below full scale. |
| DC Offset | Less than 5 millivolts (noise signal must be <br> averaged). |

## DC Output

| Level | 10 Volts DC full scale (meter range). |
| :--- | :--- |
| Impedance | Less than 50 Ohms (10 mA max) |
| Sensitivity | 10 Volts for selected full scale. |
| Linearity | $1 \%$ full scale. |
| Amplitude Accuracy | $2 \%$ of reading $\pm 1 \%$ FS. |
| Dynamic Range (Accel) | 60 dB below full scale. |

## Controls

| Filter Switch | Selects LOW, MED, and HIGH nominal -3 dB frequency cutoffs for the Low Pass Filter. |
| :---: | :---: |
| CAL-OPER Switch | Connects the amplifier input to either the internal calibrator signal or to the Accel Input jack. |
| MV/g Output Switch | Selects 10 or $100 \mathrm{mV} / \mathrm{g}$ output. |
| $\mathrm{PC} / \mathrm{g}-\mathrm{mV} / \mathrm{g}$ Switch | $\mathrm{mV} / \mathrm{g}$ accommodates accelerometers with built-in electronics; while $\mathrm{pC} / \mathrm{g}$ accommodates standard accelerometers. |
| Sensitivity Switch | Selects 1-11, or $10-110 \mathrm{mV} / \mathrm{g}$ or $\mathrm{pC} / \mathrm{g}$. |
| Sensitivity Dial | Adjusts the charge sensitivity from 1-11 for each range. |
| UNITS Switch | Selects either g's IPS or MILS as the meter units. |
| FULL SCALE Switch | Selects 10,100 , or 1000 units as full scale for the meter. |
| RMS-PEAK Switch | Scales the front panel DVM for either PEAK or RMS units at the input. |
| ALARM SET Switch | Provides the means of monitoring the alarm set point; also RESETS the alarm. |
| SE-DIFF Switch | Selects either single-ended or differential configuration at the input. |
| READ-HOLD Switch | The READ position connects the level stored in the Peak-Hold circuit to the meter, and the ERASE position resets the PeakHold circuit to zero. |

## Indicators

| CAL Light | Illuminates when the CAL mode is selected. |
| :--- | :--- |
| ALARM Light | Illuminates when the alarm set point is <br> exceeded. |

## Power

|  | 115 or 230, $10 \%$ Volts, $50-400 \mathrm{~Hz}, 3$ watts <br> nominal. |
| :--- | :--- |

## Size

|  | 7 inches high $\times 2.7$ inches wide $\times 13$ inches <br> deep; up to six units mounted side by side <br> in a standard 19-inch wide rack. |
| :--- | :--- |

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## Chapter 2 Operation

The 203M Charge Amplifier is in a modular package with a self-contained power supply. Insert the amplifier into one of the six rack spaces of a six-module rack or the single-module cabinet. Connect the AC line into either 115 Volts or 220 Volts RMS, 60 Hz power. A switch (S1) mounted on the circuit board of each module selects either 110 or 220 Volts operation. Operation with this switch set for 110 Volts when using 220 Volt power will damage the unit. The power to the six modules is controlled by the POWER switch on the left-hand side of the rack; place this switch to POWER.

## CAUTION

## The 115-230 VAC switch (S1) must be at the proper setting. <br> If $\mathbf{2 3 0} \mathbf{V}$ Power is applied when this switch is set for 115 V RMS, circuitry will be damaged.

## Input Switch

The Charge amplifier is designed to accept inputs from either standard charge type pickups or from the type with the electronics built it. Place the INPUT switch to $\mathrm{pC} / \mathrm{g}$ for standard charge type pickups and to $\mathrm{mV} / \mathrm{g}$ for the other. When this switch is in the $\mathrm{mV} / \mathrm{g}$ position, a current output is supplied to operate the pickup electronics. This will be set for 3-5 milliamps when shipped. Connect the pickup to the ACCEL INPUT jack (BNC connector), at the rear of the rack.

## Digital Panel Meter

The DPM is a $3-1 / 2$ digit meter that monitors the input level. It has three ranges: 10, 100, or 1000 units, and a switch to select either Acceleration g's, Velocity IPS, or Displacement MILS.

## Units Switch

The UNITS switch selects g's, IPS, or MILS as the UNITS to be displayed on the front panel meter and at the DC OUTPUT jack.

## METER RANGE Switch

The METER RANGE Switch has three positions to select: 10, 100, or 1000 units full scale. The DC OUTPUT is 10 Volts full scale for each range

## Sensitivity (RANGE) 1-11 or 10-110 Switch

The two-position SENSITIVITY Switch is a range selector for the variable sensitivity control. The proper range selection and sensitivity control setting allows using pickups from 1 to $110 \mathrm{pC} / \mathrm{g}$ or $\mathrm{mV} / \mathrm{g}$ sensitivities. Place this switch to the range the pickup sensitivity falls in. For instance, if the pickup is $20 \mathrm{pC} / \mathrm{g}$, the 10 to 110 range is selected.

## SENSITIVITY Control

The sensitivity control is a calibrated ten-turn potentiometer to provide a continuously variable sensitivity for each range selected by the SENSITIVITY RANGE switch. For the above example, the control will be set for 2.0

## SE-DIFF Switch

This switch permits selection of a single-ended input (SE) or Differential Input (DIFF). When the DIFF position is selected, the common mode rejection can be adjusted by the DIFF ADJ control, a screwdriver adjustment immediately below the DIFF position of the switch. If operating with a pickup that is insulated (no ground) the single-ended (SE) position should be used. When the pickup common is grounded, the Differential (DIFF) input opens the ground path between the pickups and the amplifier and provides rejection of the common mode voltage.

## OPER-CAL Switch

The OPER-CAL switch selects either the ACCEL input when in OPER, or the internal calibrator input when in the CAL position. The internal calibrator level can be monitored at the CALIBRATION INPUT BNC connector just below the OPER-CAL switch. When the OPER-CAL switch is in the OPER position, the calibrate mode can be selected from a remote CAL CONTROL line. When the CAL mode is selected, either by the front panel switch or the remote CAL CONT line, the CAL LIGHT just to the right of the switch illuminates, and the meter should read $100 \pm 3$ g's or $100 \pm 5$ MILS.

## MV/g Output Switch

This switch sets the normalized sensitivity at the ACCEL OUTPUT. Either 10 $\mathrm{mV} / \mathrm{g}$ or $100 \mathrm{mV} / \mathrm{g}$ can be selected. This switch setting does not affect the sensitivity at the displacement output.

## LP FILTER Switch

The Low Pass Filter (LP FILTER) switch has three positions marked LOW, MED, and HIGH. Nominal frequency cutoffs of 3,10 , or 30 kHz are selected. The cutoffs can be altered if different cutoffs are more appropriate.

## HOLD Circuit

The HOLD circuit has a center OFF switch with a momentary READ and ERASE position. The HOLD circuit stores the highest TRMS value encountered during a test, and this value can be displayed on the meter by depressing the momentary READ position of the switch. The HOLD circuit can be restored to zero by depressing the switch to momentary ERASE.

## ALARM Circuit

The ALARM circuit has a SET switch, a light, and a SET ADJ control associated with it. When the SET switch (momentary) is depressed, the SET ADJUST is connected to the meter to indicate what level the alarm is set for. While the switch is depressed, the alarm levels can be changed by varying the screwdriver adjustment and noting the new value on the front panel meter. When released, the alarm is reset, the light is out, and it will remain thus until a level is encountered which is higher than the ALARM SET level. When this level is encountered, the ALARM light will illuminate and the alarm relay will be energized. The contacts of the alarm relay are on a terminal strip on the rear panel. It should be noted that the alarm level is interconnected through the METER RANGE switch. For instance, if 8 g 's is set on the 10 g 's range, it will become 80 g 's if the 100 g range is selected.

## RMS-PEAK Switch

The RMS-PEAK switch provides a means of scaling the meter circuit to read in either PEAK or RMS units. When the input to the unit is sinusoidal, it may be desirable to use peak g's. When the input is random noise, the RMS position scale the meter to read RMS units, and because the detector is a true RMS converter, it will read either sinusoidal or random inputs correct in RMS units.

## Chapter 3

## Performance Test

This procedure outlines a method of testing the Charge Amplifier for compliance to the manufacturer's specifications. The unit uses integrated circuits and very stable parts and should not require calibration more often than every six months. The amplifier may be in a single-unit cabinet or one that holds six units. The following procedure is for a single unit, and must be repeated for each module. In the event that a reading is out of tolerance the unit will require calibration. (See Chapter 4.)

## Test Equipment

Note: Equivalent equipment can be substituted.

Multimeter
Generators (2)

Fluke 8000A
Trig-Tek 346B Synthesized Calibrator.

## Performance Test Procedure

## CAUTION

The 115-230 VAC switch (S1, mounted on the unit's circuit board) must be at the proper setting. If 230 V Power is applied when this switch is set for 115 V RMS, circuitry will be damaged.

Check the unit to be tested for any loose or broken wires or signs of damage caused by rough handling or dropping. While the unit is out of the chassis, check S1, the $110-220$ switch, is set for 110 if 105 to 120 Volts is to be used, and for 220 if 210 to 230 Volts is to be used. The unit will be damaged if plugged into 220 VAC power when set up for 110 VAC operations.

Plug the unit into the chassis and turn the POWER Switch ON; this is a single switch at the left side of the chassis. The meter displays, and the POWER LED will illuminate.

## Control Settings

Place the CAL-OPER switch to OPER, the SENSITIVITY switch to 1-11, the SENSITIVITY DIAL to 10.0, the PEAK-RMS switch to RMS, the UNITS switch to g's, the FULL SCALE switch to 100 , the INPUT switch to $\mathrm{pC} / \mathrm{g}$, the SE-DIFF switch to SE, the OUTPUT $\mathrm{mV} / \mathrm{g}$ switch to 10 , and the LP FILTER SWITCH to MED.

1. Connect a $139.9 \pm 0.5 \mathrm{~Hz}$ signal set for $707 \pm 4$ millivolts RMS from the PICOCOULOMB Output to the ACCEL INPUT jack at the rear of the chassis.
2. Connect the AC Voltmeter to the NOR ACCEL OUTPUT jack on the rear panel.
3. The indications on the Voltmeter should be $707 \pm 20$ millivolts, and the front panel meter will indicate $70.7 \pm 2 \mathrm{~g}$ 's.
4. Place the PEAK-RMS switch to PEAK.
5. The front panel meter will indicate $100 \pm 3$ g's.
6. Place the OUTPUT $\mathrm{mV} / \mathrm{g}$ switch to 100 .
7. The indication on the AC Voltmeter will be 10 x the previous reading or $7.07 \pm 0.2$ Volt.
8. Place the OUTPUT mV/g switch to 10. Set the SENSITIVITY DIAL for 1.0 and the FULL SCALE switch to 1000.
9. The indication on the front panel will be $1000 \pm 30 \mathrm{~g}$ 's.
10. Place the SENSITIVITY switch to 10-110, and the FULL SCALE switch to 100.
11. The indication on the front panel meter will be $100 \pm 3 \mathrm{~g}$ 's.
12. Place the SENSITIVITY switch to 1-11, and the DIAL to 10.0.
13. Connect the DC Voltmeter to the DC OUTPUT jack.
14. The indication on the DC Voltmeter will be $10.00 \pm 0.3$ Volt.
15. Connect the AC Voltmeter to the VELOCITY OUTPUT jack and place the UNITS to IPS. Set the generator frequency for $61.4 \pm 0.2 \mathrm{~Hz}$.
16. The indication on the AC Voltmeter will be $0.707 \pm 0.02$ VRMS, and the front panel will indicate $100 \pm 3$ IPS
17. Connect the AC Voltmeter to the DISPLACEMENT OUTPUT jack, and place the UNITS switch to MILS. Set the generator frequency for 139.9 $\pm 0.5 \mathrm{~Hz}$.
18. The indication on the AC Voltmeter will be $0.707 \pm 0.02 \mathrm{VRMS}$, and the front panel will indicate $100 \pm 3$ MILS.
19. Place the UNITS switch to g's, depress the ALARM SET switch, and set the ALARM adjust for an indication of 93 g's.
20. When the ALARM SET switch is released, the ALARM LIGHT will illuminate and the ALARM RELAY will energize. (Rear panel terminal strip).
21. Depress the ALARM SET switch and set the alarm level for 105 g's.
22. Release the ALARM SET switch; and ALARM will not come on.
23. The Low Pass filter cutoffs nominally have 3, 10, and $30 \mathrm{kHz} 20 \%$ of frequency, -3dB bandwidths for the LOW, MED and HIGH LP Filter switch positions. Other cutoff frequencies are available, so determine the actual cutoffs before testing.
24. Place the LP FILTER switch to LOW.
25. Increase the generator frequency until the meter indicates $70.7 \pm 9 \mathrm{~g}$ 's. The frequency of the signal generator is the -3 dB cutoff for the LP FILTER.
26. Place the LP FILTER switch to MED.
27. Increase the generator frequency until the meter again indicates $70.7 \pm 9 \mathrm{~g}$ 's, the -3 dB cutoff of the MED low pass filter.
28. Place the LP FILTER switch to HIGH.
29. Increase the generator frequency until the meter again indicates $70.7 \pm 9 \mathrm{~g}$ 's, the -3 dB cutoff of the HIGH low pass filter.
30. Connect the counter and AC voltmeter to the CAL INPUT jack on the front panel.
31. Place the CAL-OPER switch to CAL.
32. The counter indication will be $139.9 \pm 0.8 \mathrm{~Hz}$ and the AC voltmeter will indicate $1.00 \pm 0.01$ Volt RMS.
33. The front panel meter will indicate $100 \pm 3$ g's.
34. Vary the SENSITIVITY DIAL from 1-11; observe that the front panel meter indication changes less than 1 g for any setting.
35. Place the SENSITIVITY switch to 10-110. The meter indication will remain $100 \pm 3$ g's.
36. Place the UNITS switch to MILS. The meter will indicate $100 \pm 3$ MILS.

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## Chapter 4

## Calibration Procedure

The 203M Charge Amplifier is a plug-in module with the circuitry on a single, printed board. To calibrate, remove the module and use the Module Power Cord Assembly TT-1535 to apply power and Board Test Assembly TT-1536 to provide an interface or monitoring. For adjustment locations refer to Figure 4-1 and Figure 4-2.

## Test Equipment

Note: Equivalent equipment can be substituted.

Multimeter
Counter
Function Generator
Power Cord Assembly
Board Test Assembly

Fluke 8000A
Fluke 1900A
Trig-Tek 346B Synthesized Calibrator
Trig-Tek TT-1535.
Trig-Tek TT-1536.

## Switch Settings

1. Place the CALIB-OPER switch to OPER, the SENSITIVITY switch to 10-110, the $\mathrm{mV} / \mathrm{g}-\mathrm{pC} / \mathrm{g}$ switch to $\mathrm{pC} / \mathrm{g}$, the SE-DIFF to SE, the UNITS switch to g 's, the FULL SCALE switch to 1000, the PEAK-RMS switch to PEAK, the LP FILTER switch to HIGH, and the output $\mathrm{mV} / \mathrm{g}$ switch to 10 .
2. Turn the DIAL to 10 .
3. Place the module to be tested on the bench, and plug the Charge Amplifier Assembly TT-1536 into the printed circuit board connector at the rear of the module and the Power Cord Assy. 1535 to the power receptacle.
4. Connect to 50 to $400 \mathrm{~Hz}, 110$ or 220 Volt power.
5. Set the 110-220 switch, S1, as required to accommodate the power used.

## Charge Converter and Displacement Adjust

1. Set the Dial to 10.0
2. Place the SENSITIVITY Switch to $10-110$ and the CALIB-OPER switch to OPER
3. Connect the AC Voltmeter to Pin 8 of P1 (ACCEL OUTPUT of the Test Board).
4. Connect a $61.4 \pm 0.1 \mathrm{~Hz}$ signal to the ACCEL INPUT jack on the Test Board and set it for $7.07 \pm 0.04$ Volts RMS.
5. Set the ACCEL ADJ R8 for a $707 \pm 4$ millivolts RMS indication on the AC Voltmeter.
6. Set the Dial for 1.0.
7. Set the DIAL ADJ R1 for a $7.07 \pm 0.04$ Volts RMS indication on the $A C$ voltmeter.
8. Connect the AC voltmeter to Pin 10 of P1 (VEL OUTPUT of the Connector Board Assembly).
9. Set the VEL FS ADJ R7 for a $7.07 \pm 0.07$ Volt RMS indication on the AC Voltmeter.
10. Connect the AC Voltmeter to the DISPL OUTPUT, Pin 11 of P1 of the Test Board, and set the input frequency for $139.9 \pm 0.3 \mathrm{~Hz}$.
11. Set the DISPL FS ADJ R4 for a $7.07 \pm 0.07$ Volt RMS indication on the AC Voltmeter.

## DVM Adiustments

1. Place the SENSITIVITY Switch to $1-11$, the Dial to 10.0 , the CALIB-OER switch to OPER.
2. Connect the DC Voltmeter to Pin 13 of P1, DC OUTPUT of the Test Board.
3. Connect a $7.07 \pm 0.04$ Volt signal of $139.9 \pm 0.5 \mathrm{~Hz}$ to Pin 17 of P1, the ACCEL INPUT of the Test Board.
4. Observe a $10.00 \pm 0.05$ Volt indication on the DC Voltmeter.
5. Set the DVM FS AJ R1 (Figure 4-2) on the front panel meter assembly for a $1000 \pm 8$ counts on the front panel meter. (Adjust the resistor through the hole on front panel board.)

## Calibrator Adjustments

1. Place the CALIB-OPER switch to CALIB. (The CALIB light should illuminate.)
2. Connect the counter and Voltmeter to the CALIBRATOR OUTPUT BNC on the front panel.
3. Observe a $139.9 \pm 0.4 \mathrm{~Hz}$ indication on the counter.
4. Set the 1 Volt front panel LEVEL ADJ for a $1.000 \pm 0.005$ Volt RMS indication on the Voltmeter. (The front panel LEVEL ADJ screw will need to be removed if adjustment is necessary).
5. Place the sensitivity switch to 1-11, the Dial to 10.0 , the FULL SCALE switch to 100, and the PEAK-RMS switch to PEAK.
6. Set the CAL ADJUST R9 for $100.0 \pm 0.8$ g's counts indication on the front panel meter.
7. Set the Dial for 1.00 .
8. Set the DIAL CAL ADJ R2 for a $100.0 \pm 0.8 \mathrm{~g}$ 's counts indication on the front panel meter.


Figure 4-1, 203M Adjustment Locations


Figure 4-2, DVM Adjustment Resistor R1 (Adjust R1 though hole in board)


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